

**▶ WATER
BASED
COATINGS**

	Visual effect*	Suitable for Paper/Board	Commercial / Packaging printing	Long (L) or Short (S) Delivery	Properties
INLINE UNIVERSAL COATINGS					
Single sided					
CoatMax S 40.80 SG	SG	P/B	C/P	L	High gloss and brilliance
CoatMax S 40.81 SG	SG	P/B	C/P	L	Outstanding gloss and brilliance
CoatMax S 40.50 G	G	B	P	L/S	Basic gloss coating for packaging printing
Double sided					
CoatMax D 50.60 HG	HG	P/B	C	L	Fast drying, extended delivery recommended
CoatMax D 50.70 HG	HG	P/B	C	L/S	Very fast drying speed for double sided application
CoatMax D 50.50 G	G	P/B	C/P	L/S	Protection coating
CoatMax D 50.55 G	G	P/B	C	L/S	High performance gloss for commercial printing
CoatMax D 50.40 N	N	P/B	C/P	L/S	Invisible protection
CoatMax D 50.30 SM	S	P/B	C/P	L/S	Standard silk coating
CoatMax D 50.31 SM	S	P/B	C/P	L/S	Improved flow especially for roller coaters
CoatMax D 50.10 M	M	P/B	C/P	L/S	Standard matt coating
CoatMax D 50.11 M	M	P/B	C/P	L/S	Improved flow especially for roller coaters
CoatMax D 50.14 M	M	P/B	C/P	L/S	High performance matt for commercial printing
CoatMax D 50.18 EM	EM	P/B	C/P	L/S	Extra matt coating
INLINE PRIMERS					
CoatMax S Primer 40.51 G	G	P/B	C/P	L	Special primer for UV inline / double coater
CoatMax S Primer 40.53 G	G	P/B	C/P	L/S	Gloss primer for UV coatings and foil lamination
CoatMax S Primer 50.15 G	G	P/B	C/P	L/S	Gloss primer with maximum adhesion
CoatMax D Primer 50.20 N	N	P/B	C/P	L/S	Neutral primer for UV coatings and foil lamination
CoatMax D Primer 50.12 M	M	P/B	C/P	L/S	Matt primer for UV coatings and foil lamination
INLINE LOW MIGRATION					
CoatMax LM 50.75 G	G	P/B	C/P	L/S	Proven low migration features, high wet block resistance
CoatMax LM 50.35 SM	S	P/B	C/P	L/S	Proven low migration features, high wet block resistance
CoatMax LM 50.15 M	M	P/B	C/P	L/S	Proven low migration features, high wet block resistance
INK DUCT COATINGS					
CoatMax ID 60.30 G	G	P/B	C/P	L/S	Viscous highgloss coating for ink duct
CoatMax ID 61.30 G	G	P/B	C/P	L/S	Pasty highgloss coating for ink duct
CoatMax ID 60.31 SM	S	P/B	C/P	L/S	Viscous silk coating for ink duct
CoatMax ID 61.31 SM	S	P/B	C/P	L/S	Pasty silk coating for ink duct
CoatMax ID 60.32 M	M	P/B	C/P	L/S	Viscous matt coating for ink duct
CoatMax ID 61.32 M	M	P/B	C/P	L/S	Pasty matt coating for ink duct

* SG = Super Gloss | HG = High Gloss | G = Gloss | N = Neutral | S = Silk | M = Matt | EM = Extra Matt

**▶ UV
COATINGS**

	Visual effect*	Paper Board Foil	Inline over conventional inks + WB primer	Inline over UV ink	In or Off-line	Properties
UNIVERSAL COATINGS						
CoatMax UV 70.70 G	HG	P/B/F	•	•	I/O	Allround/Standard
CoatMax UV 70.71 G	HG	P/B/F		•	I/O	Narrow web application
CoatMax UV 70.75 G	HG	P/B		•	I	Low yellowing
CoatMax UV 70.80 G	HG	P/B	•	•	I/O	Glueable, suited for hot foil, for TwinSpot effect application
CoatMax UV 70.41 M	M	P/B/F	•	•	I/O	Allround/Standard
INLINE LOW MIGRATION						
CoatMax LM UV 70.65 G	HG	P/B	•	•	I/O	Proven low migration features
INK DUCT COATINGS						
CoatMax UV 80.70 G	HG	P/B/F		•	I/O	VISCOUS, not for normal offset plate application
OIL BASED COATINGS						
FO-260 TwinSpot	Oil based primer, giving a structured matt effect in combination with a TwinSpot-compatible UV gloss coating.					

* HG = High Gloss | G = Gloss | M = Matt

▶ WASHES

	Conventional ink	UV ink	Hybride ink	Flashpoint (°C)	Properties
SUITED FOR NBR					
Not water miscible					
WashMax 40.10 NM	•			40	Fast drying
WashMax 100.60 FI	•			100	Suited for filtration
Water miscible					
WashMax 40.20 MI	•			45	Fast drying
WashMax 60.10 MI	•			64	Manual and automatic cleaning
WashMax 100.10 MI	•			100	For automatic washing systems
WashMax 60.50 MI	•			63	Especially suited for brush automatic blanket washing systems
SUITED FOR EPDM					
Water miscible					
WashMax UVE 60.20 MI		•		68	Medium drying
WashMax UVE 60.60 MI		•	•	75	For UV and flexo inks
WashMax UVC 60.30 MI	•	•	•	76	Suitable for all roller types
WashMax UVC 100.01	•	•		96	For unbaked and process less printing plates, suited for NBR and EPDM



▶ FOUNTS

	Dosage (%)	Conventional ink	UV /hybride ink	Continuous forms	Properties
WITH IPA					
FountMax Blue 30.50 PRO-T	2-3	•	•		For use with FUJIFILM PRO-T plates
FountMax Blue 30.11	2-3	•	•	•	For all dampening systems
IPA-FREE					
FountMax Blue 30.40 AF PRO-T	3-4	•	•		For use with FUJIFILM PRO-T plates
FountMax Blue 30.30 AF	3-4	•	•		Especially suited for metallic inks
FountMax Blue 30.41 XtraDry	3-4	•		•	Contains cobalt-free drying agent
FountMax Blue 30.25 AF	3-4	•	•	•	Suitable for all water qualities
FountMax Blue 30.33 AF	3-4	•	•		For medium to hard water, reduced ink feed back

▶ SPRAY POWDERS

	Paper weight	Recommended for use with coating
UNCOATED		
ECOPowder UC 20	< 150 g	
ECOPowder UC 30	125 g - 250 g	
ECOPowder UC 50	> 250 g	
COATED		
ECOPowder C 5020	< 150 g	•
ECOPowder C 5030	125 g - 250 g	•
ECOPowder C 5050	> 250 g	•

All our spray powders are approved by the German 'Berufsgenossenschaft' (Printers Association)

▶ GLUES

	Visc. (mPas)	Main glue systems
PACKAGING		
Folding boxes		
GlueMax D 90.22 P	3,100	HHS MMDD serie; Robatech ECX 100 serie; Glue disc or cliché
GlueMax D 90.23 P	2,200	HHS MMDD serie; Robatech ECX 100 serie; Glue disc or cliché
GlueMax D 90.28 P	3,800	HHS MMDD serie; Robatech ECX 100 serie; Glue disc or cliché
GlueMax D 90.27 P	800	HHS Dgun/Pgun; Robatech ECXM serie; Nordson LA 280
Lamination glue		
GlueMax D 90.26 P	2,000	Lamina or Tünkers
Window patching		
GlueMax D 90.44 P	1,300	Roller and cliché systems
BOOK BINDING		
Spine glue		
GlueMax H 90.31 B	4,500*	Kolbus, Heidelberg, Müller martini binding line and similar
GlueMax H 90.36 B	5,000*	Kolbus, Heidelberg, Müller martini binding line and similar
GlueMax D 90.34 B	12,000	Kolbus, Heidelberg, Müller martini binding line and similar
Side glue		
GlueMax H 90.32 B	2,000*	Kolbus, Heidelberg, Müller martini binding line and similar
Casemaking		
GlueMax G 91.45 B	2,700**	Kolbus, Hörauf or similar
Casing-in		
GlueMax D 90.30 B	3,000	Kolbus, Vbf, Müller martini and similar
Paddingglue		
GlueMax D 90.39 B	10,000	Roller systems or manually

* Viscosity at 160°C | ** Viscosity at 60°C

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▶ AUXILIARIES

INK AUXILIARIES

XtraMax Anti-Skin I47	Anti-skin for oxidative drying inks
XtraMax Fresh Start I46	Ink refresher
Grafo Drier Extra	Drying additive
XtraMax Litho Control I48	Improved water/ink balance (esp. with low ink coverage)
Grafo Gel	Tack reducing ink additive

FOUNT AUXILIARIES

Anti Foam	Anti Foam for the ready mixed fountain solution
XtraMax System Cleaner F15	Cleaning concentrate for the dampening water circuit
ECOdry	Cobalt-free drying stimulator, to be mixed with the fount
Fount Control	Monitoring kit for the fountain concentration
IPAFix	Substitute for isopropylalcohol, VOC reduction
XtraMax Water Mineral F12	Rehardener for RO water
XtraMax Damp Wash F10	Degreasing cleaner for the dampening rollers

COATING AUXILIARIES

Varnish Remover	Mild effective cleaner for water based coatings
Anilox Cleaning Gel	Anilox cleaner for removing dried water based coating residues
Varnish Retarder	Start up aid and retarder for water based ink duct coatings

CLEANING AUXILIARIES

XtraMax Cylinder Wash C21	Protective cleaner for impression cylinders and other metal parts
Revival Gel	Glaze remover for rollers and blankets
XtraMax Revival Wash R70	Rubber rejuvenator for rollers and blankets
XtraMax Hand Cleaner C31	Skin-friendly hand cleaner
XtraMax Ink Cleaner I45	Powerful cleaner for dried ink residues
XtraMax Ink Cleaner I49	Ink roller cleaning paste
XtraMax Multicleaner C32	Multipurpose Cleaner

SPECIALITY CHEMICALS

Antistat Liquid	Antistatic liquid for machine parts
XtraMax Cylinder Oil S92	Protection oil for rollers running idle
Roller Paste	Protection paste for rollers when running idle
XtraMax Water Flow S85	Protective additive for water used in automatic cleaning devices
Formasil Spray	Universal silicone spray
XtraMax Cylinder Oil S94	Corrosion protective oil for all press parts
XtraMax Cylinder Wash C20	Fast evaporating cleaner for glue residues

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